

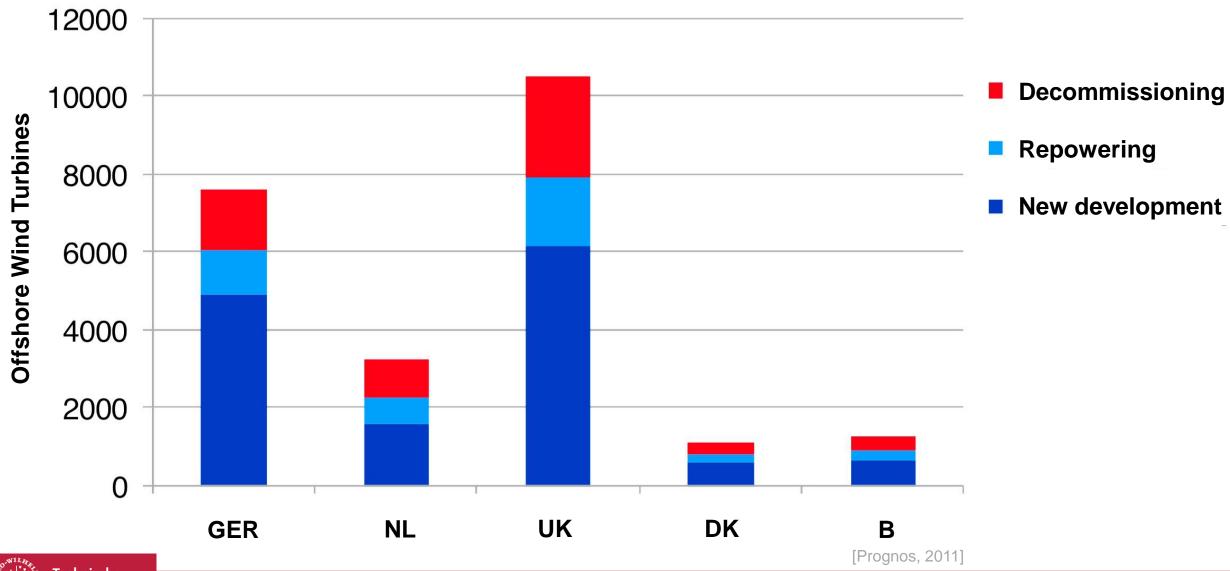
## OFFSHORE MONOPILE DECOMMISSIONING ON A SCALED BASIS

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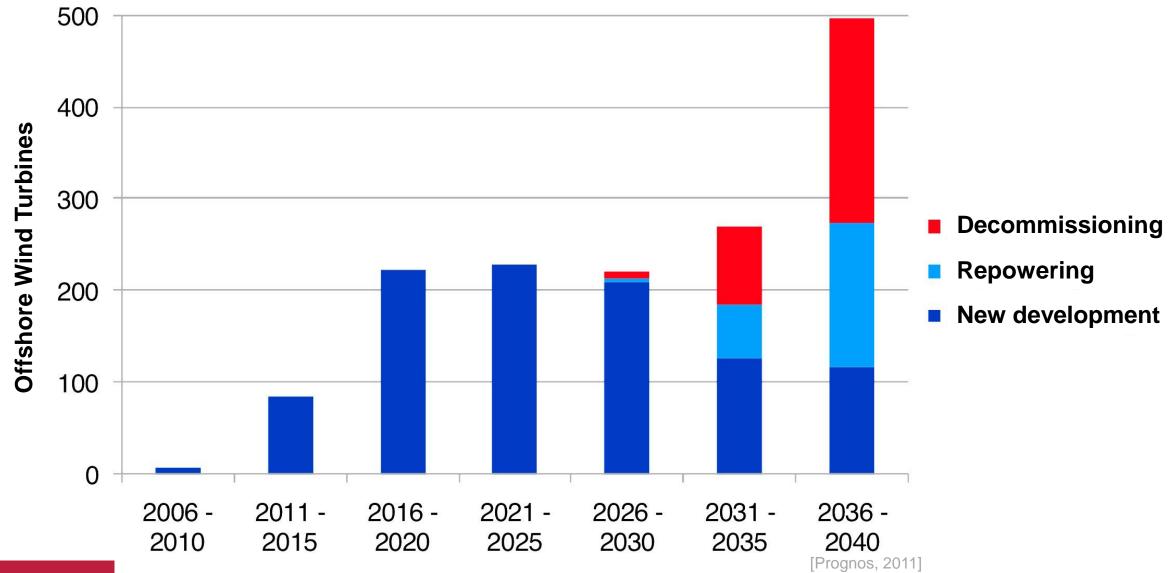
## **EU5-Market development till 2040**





#### **German North Sea development till 2040**







## **Development of OWF in Europe**





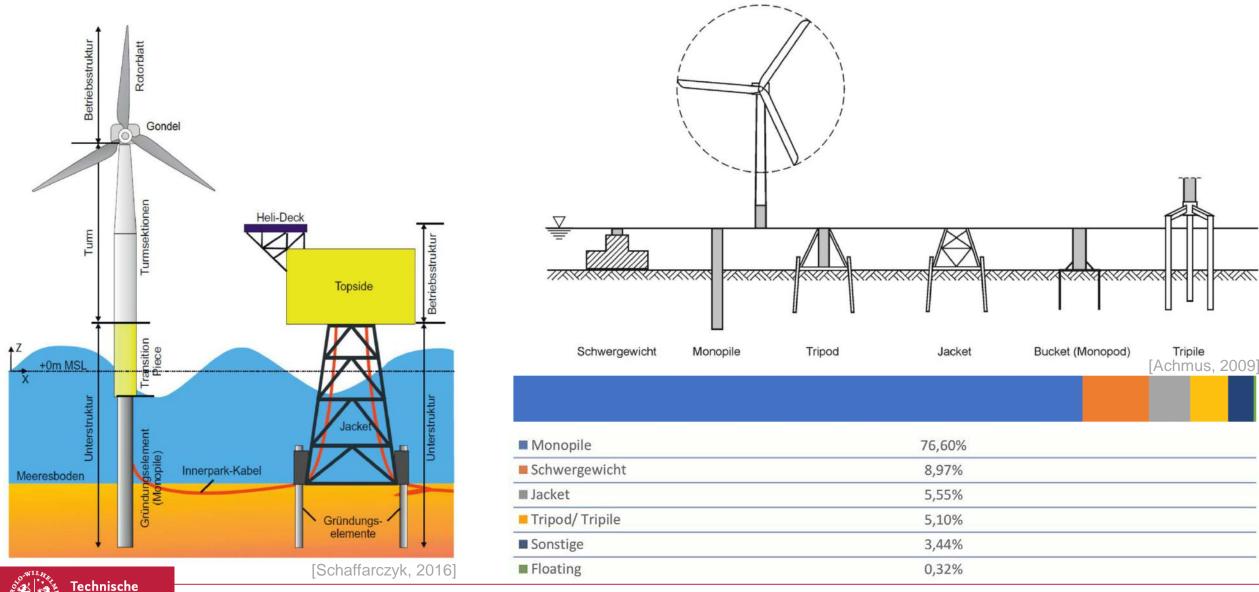
- suitable areas → limited resources
- repowering
- decommissioning

#### **Offshore Wind Substructures**

Universität

**Braunschweig** 

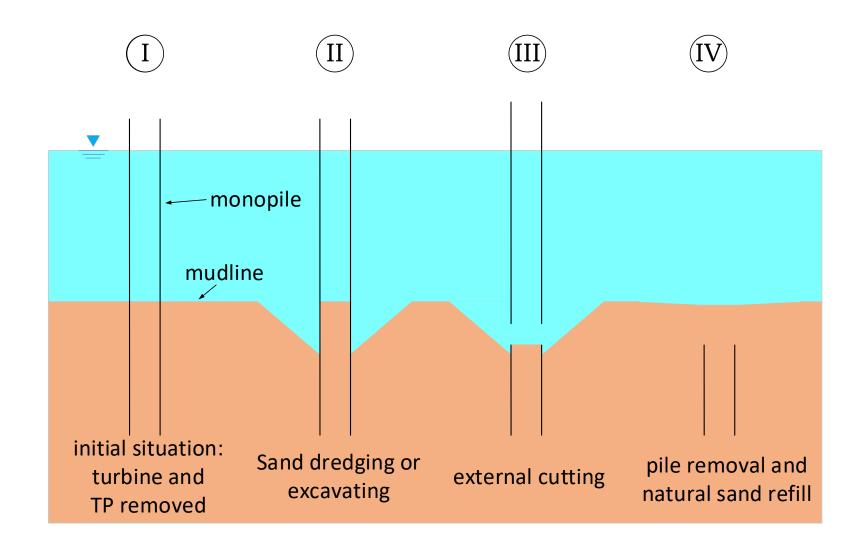




#### **Current decommissioning solution – cutting**



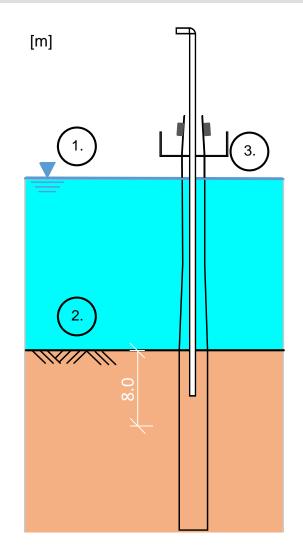
- external jet-cutting
  - dredging or excavating
  - external cutting
  - recovering of the pile

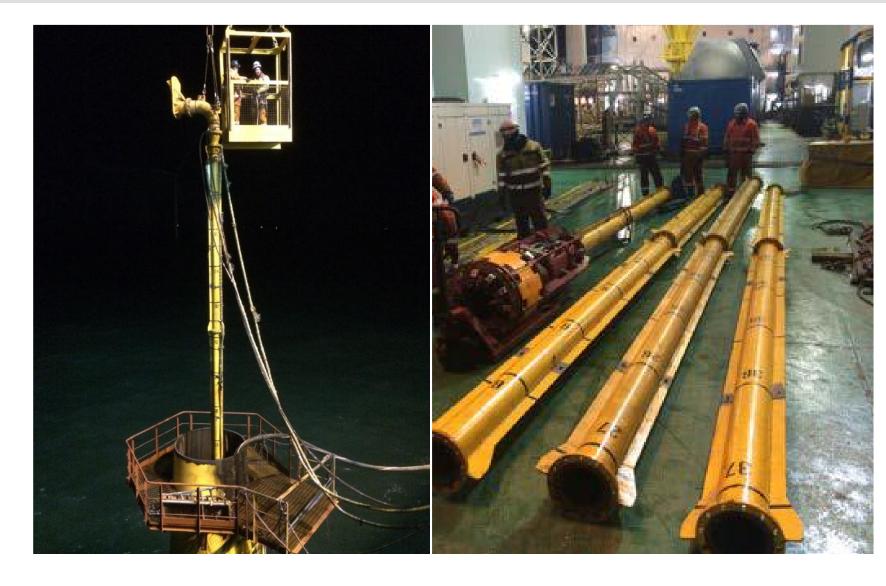




# IGB-TUBS

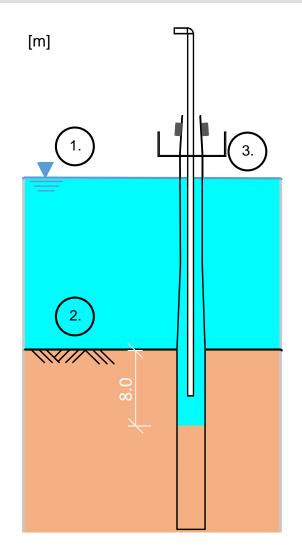
# monopile decommissioning preparation

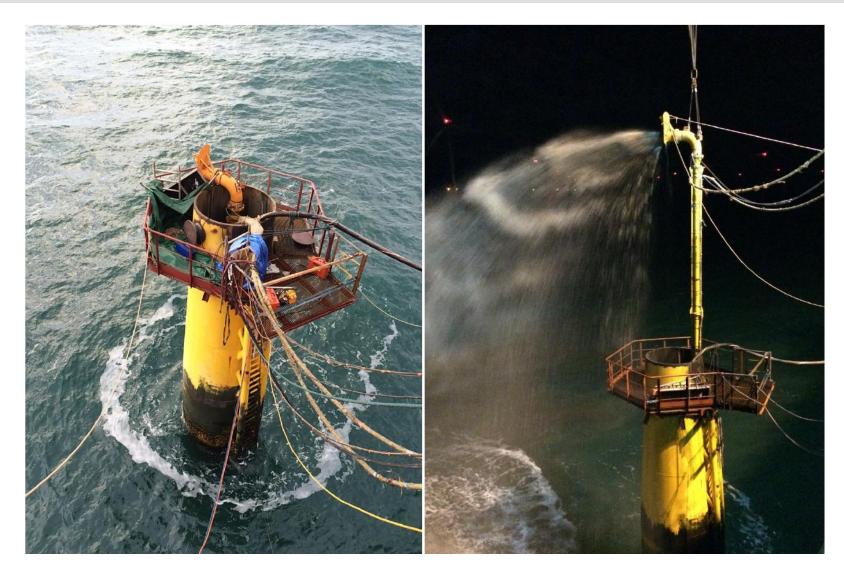




# monopile decommissioning preparation

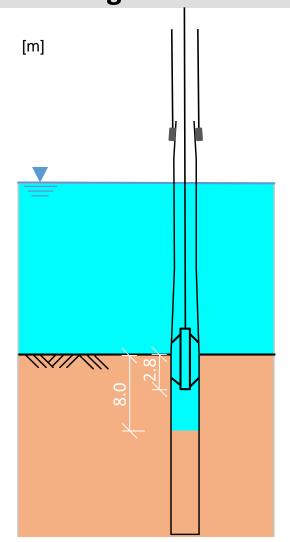


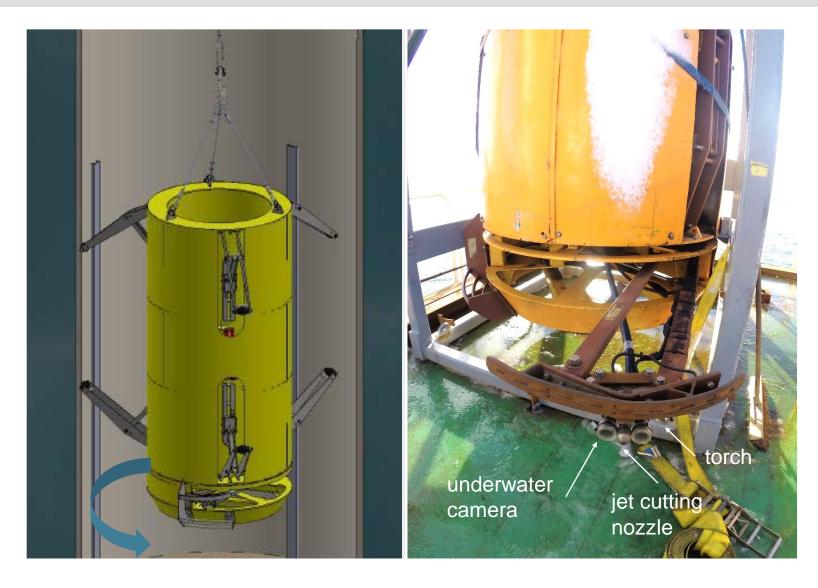








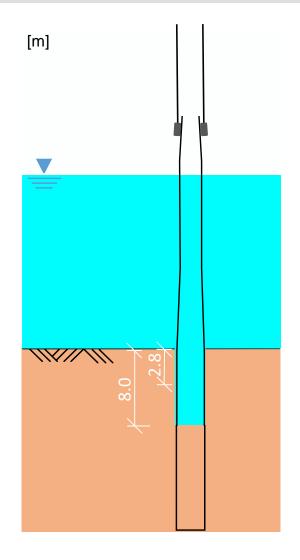


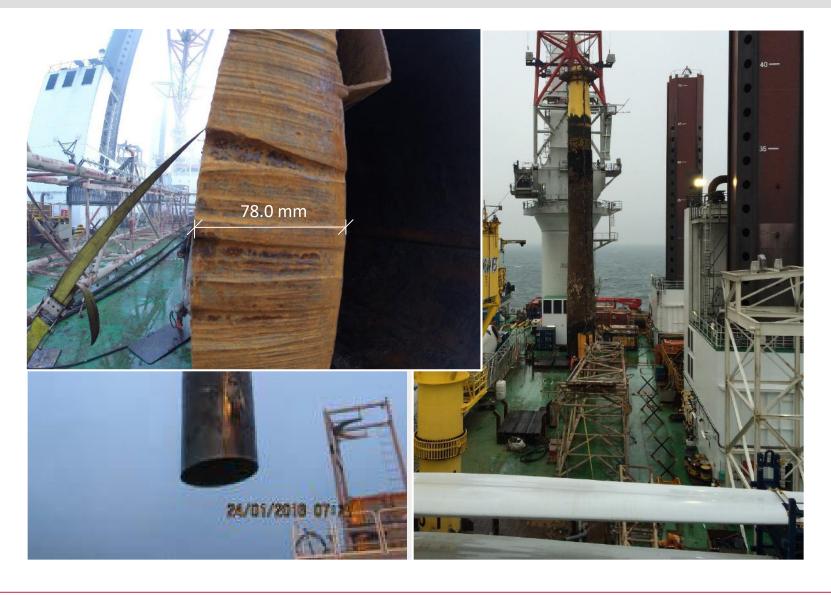




## monopile recovery



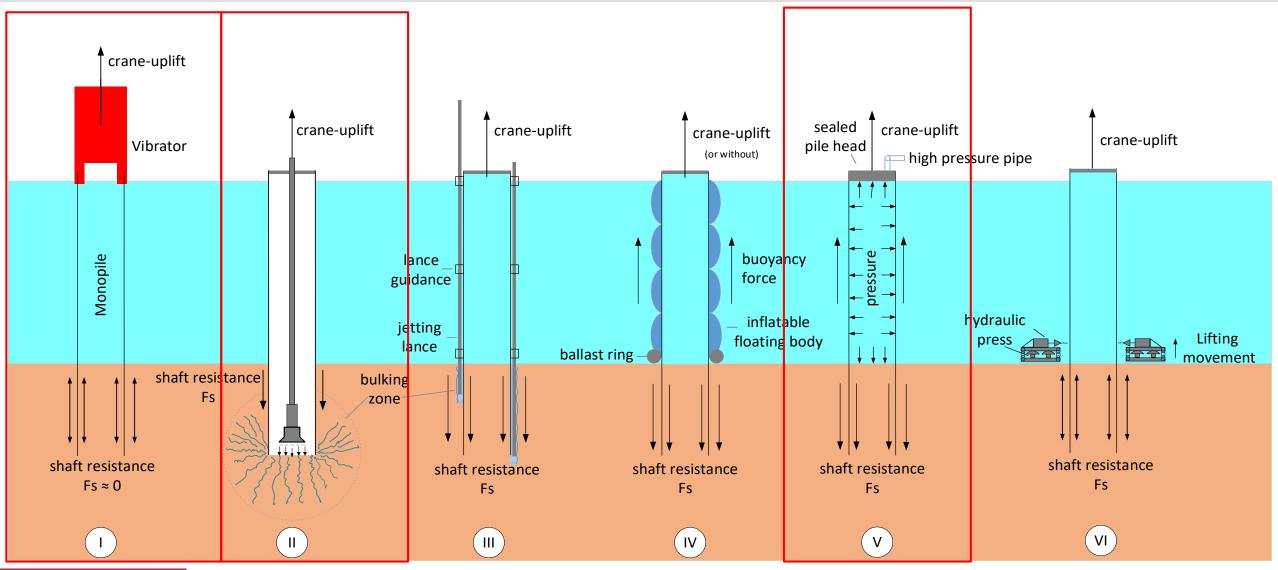






## Alternative decommissioning methods



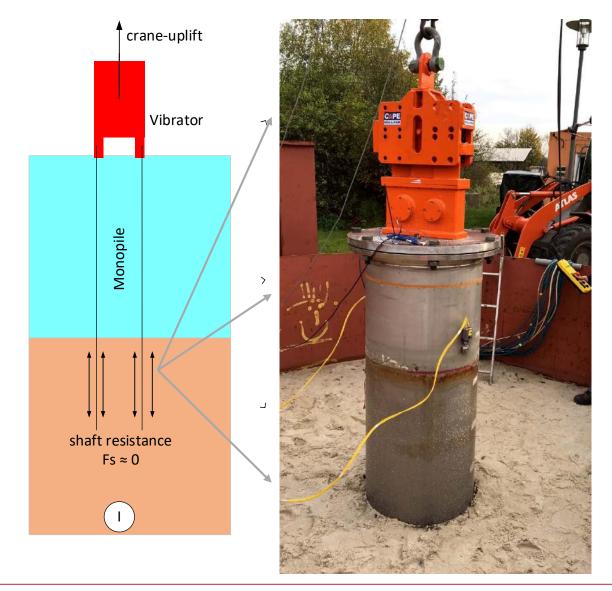




#### **Vibratory Extraktion**

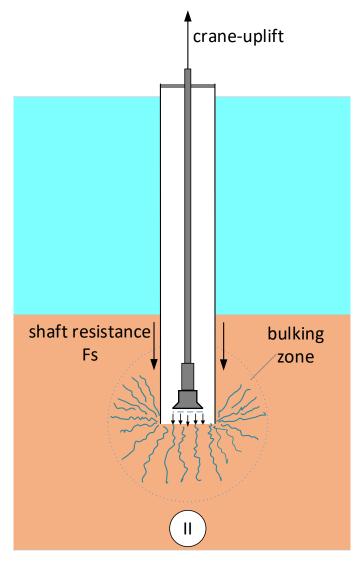


- excitation of surrounding soil
- "free fall" of soil particles  $\rightarrow \gamma \approx 0$
- skin friction drastically reduced
- extraction by lifting (pile + vibro)



#### **Internal Dredging**





- reducing the inner shaft resistance
- loose pile toe area
- bulking zone hydraulic heave
- reducing outer shaft resistance

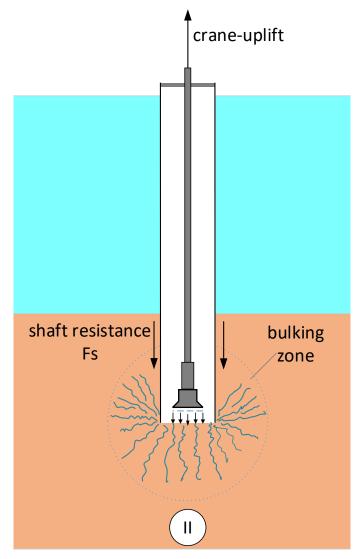






### **Internal Dredging**



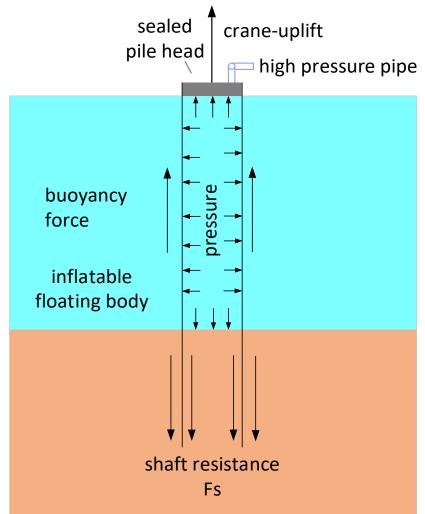


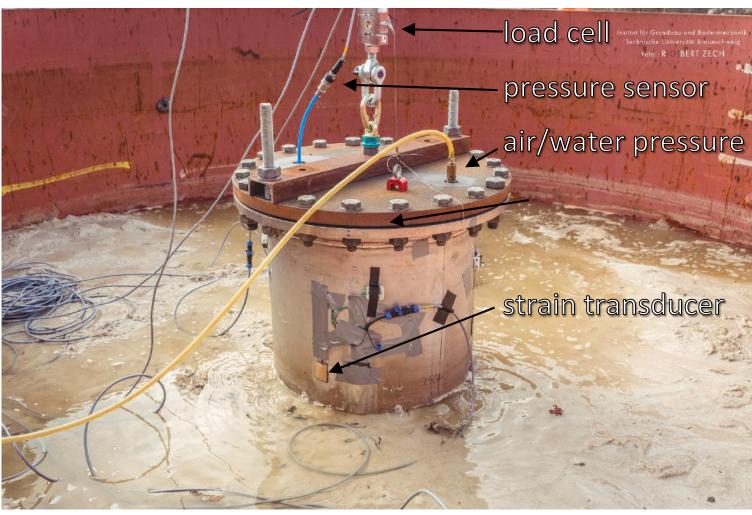
- reducing the inner shaft resistance
- loose pile toe area
- bulking zone hydraulic heave
- reducing outer shaft resistance



### Air-Pressure / over-pressure

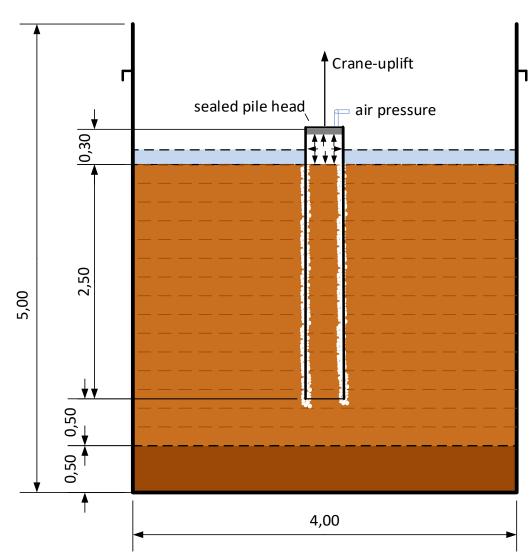


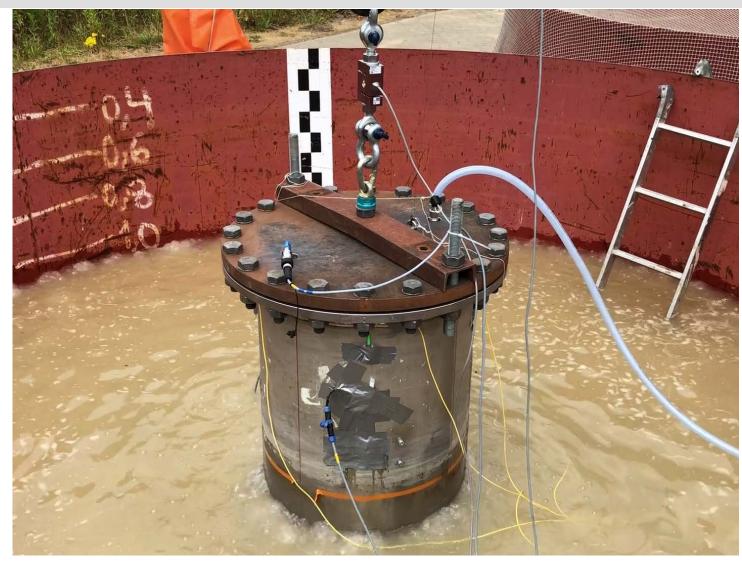




## Air-Pressure / over-pressure









#### **Conclusion and Outlook**



- steady increase of OWF worldwide
- decommissioning of the turbine and tower 

  construction steps in reverse order
- jet-cutting is an approved method for offshore decommissioning:
  - low risk → remote operating
- the need for sufficient decommissioning methods
- alternative methods need to be researched, developed and approved



### **Acknowledgements**

#### research project 'DeCoMP'

large-scale model investigations for decommissioning of Monopiles

01.12.2018 - 30.11.2021

funding code: 0324316

## pile driving equipment

vibro hammers provided by CAPE Holland BV

hydraulic/jetting lance equipment
Keller Grundbau GmbH





#### Supported by:



on the basis of a decision by the German Bundestag



