

Comparing a Jacket Substructure with Suction Bucket Foundation to a Pile Foundation

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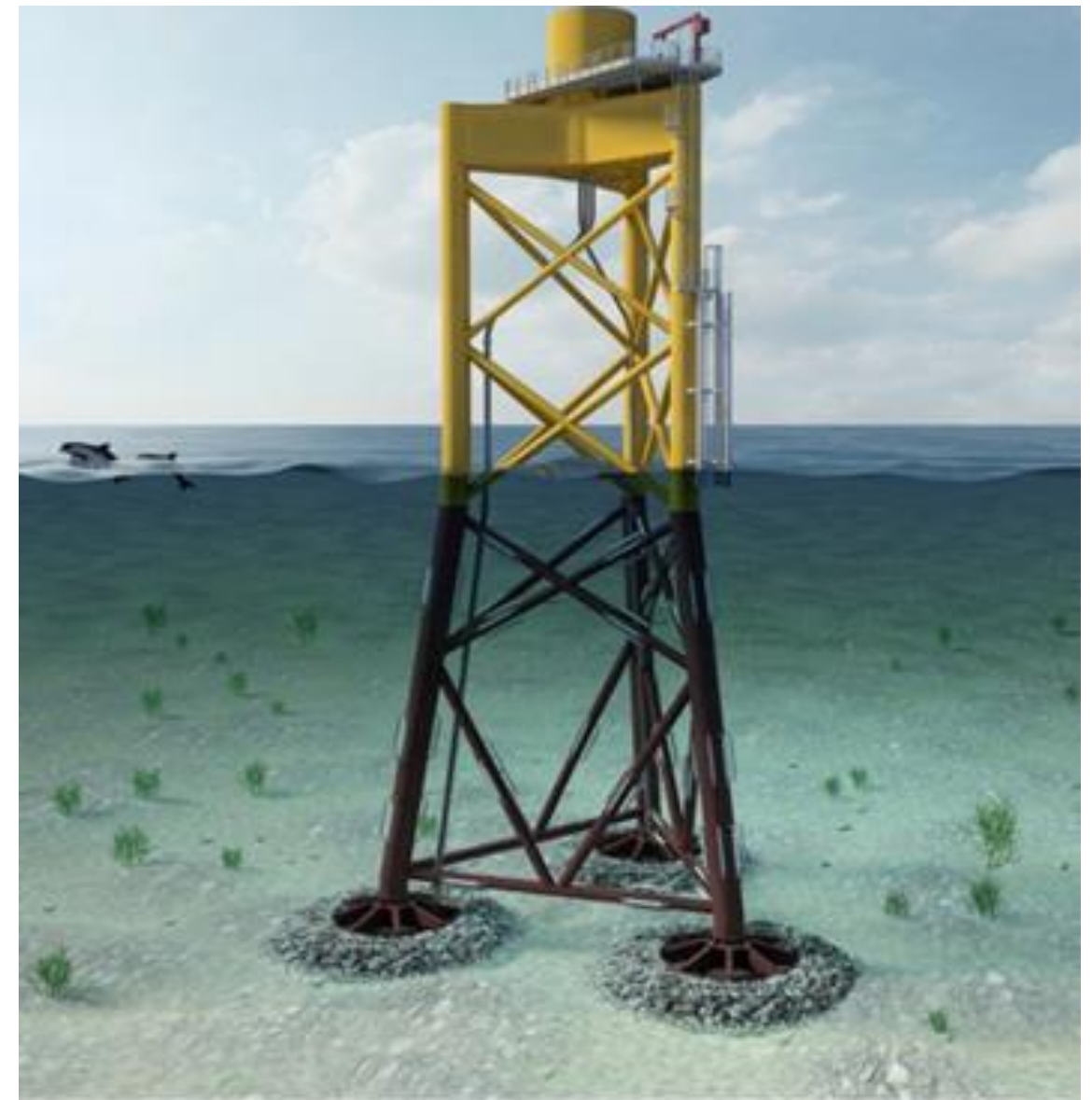
- 1 Introduction
- 2 Jacket Design
- 3 Soil Structure-Interaction
- 4 Comparison Study
- 5 Summary and Conclusions



Research project “WindBucket” (OVERDICK design)

1 Introduction

- Alternative to pile foundation
- Reducing pile driving noise
- Accelerated installation process
- Only one installation step (instead of piling, settling and grouting)
- No pile driving template necessary
- Prototype installed in 2014/2015 (OWF Borkum Riffgrund)

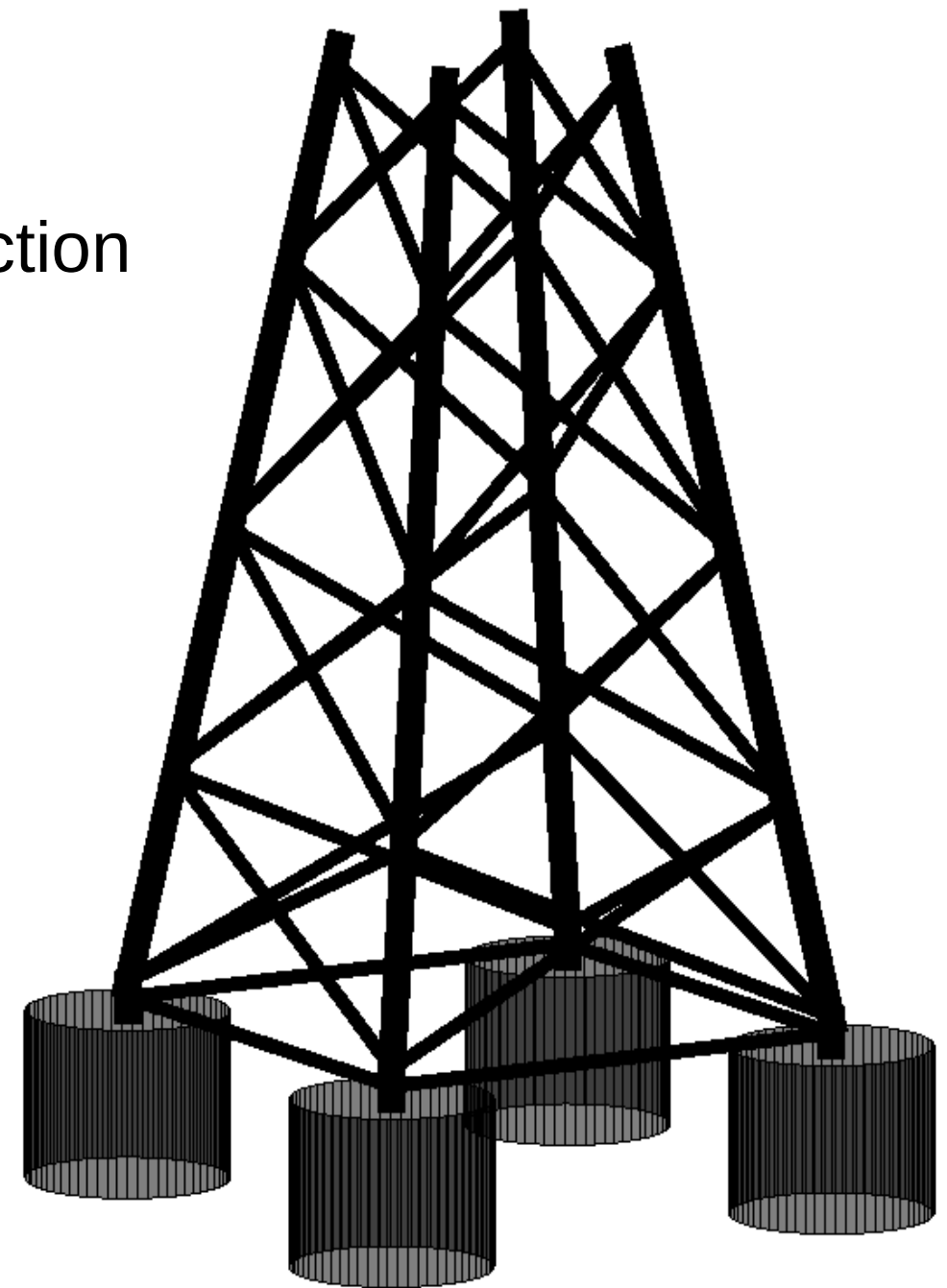


Suction Bucket Jacket in the OWF
Borkum Riffgrund (DONG ENERGY)

2 Jacket Design

2.1 General Assumptions

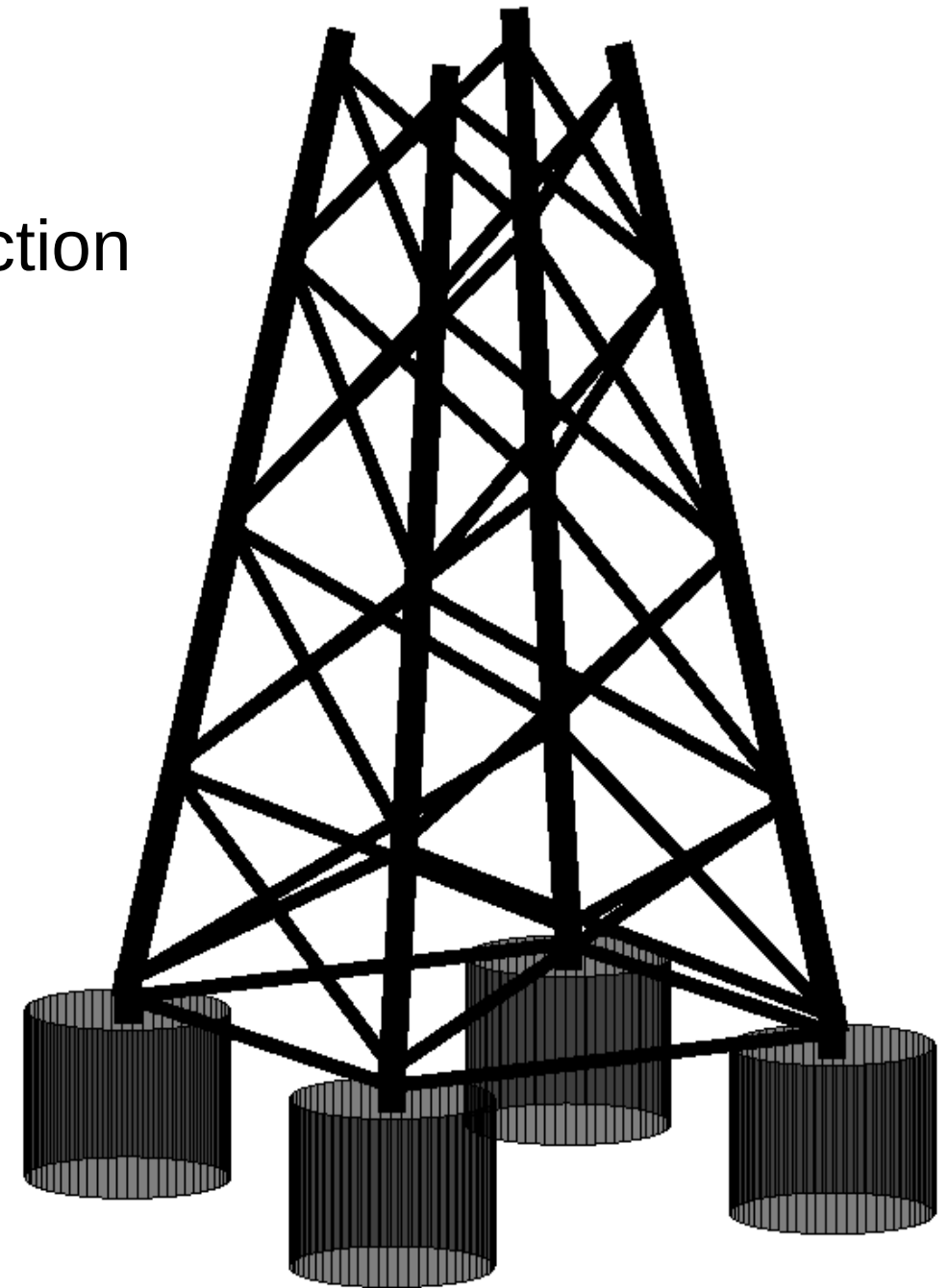
- 4-leg jacket with 4 bays
- Water depth 40 m (soil-structure-interaction considered at -38 mLAT)
- Footprint 25 m, headprint 10 m, transition piece bottom at +20 mLAT



2 Jacket Design

2.1 General Assumptions

- 4-leg jacket with 4 bays
- Water depth 40 m (soil-structure-interaction considered at -38 mLAT)
- Footprint 25 m, headprint 10 m, transition piece bottom at +20 mLAT
- Loads from 5 MW turbine (NREL)
- 50-year extreme wave and 50-year extreme wind
- Tower geometry and rotor-nacelle-assembly (RNA) considered for modal analysis

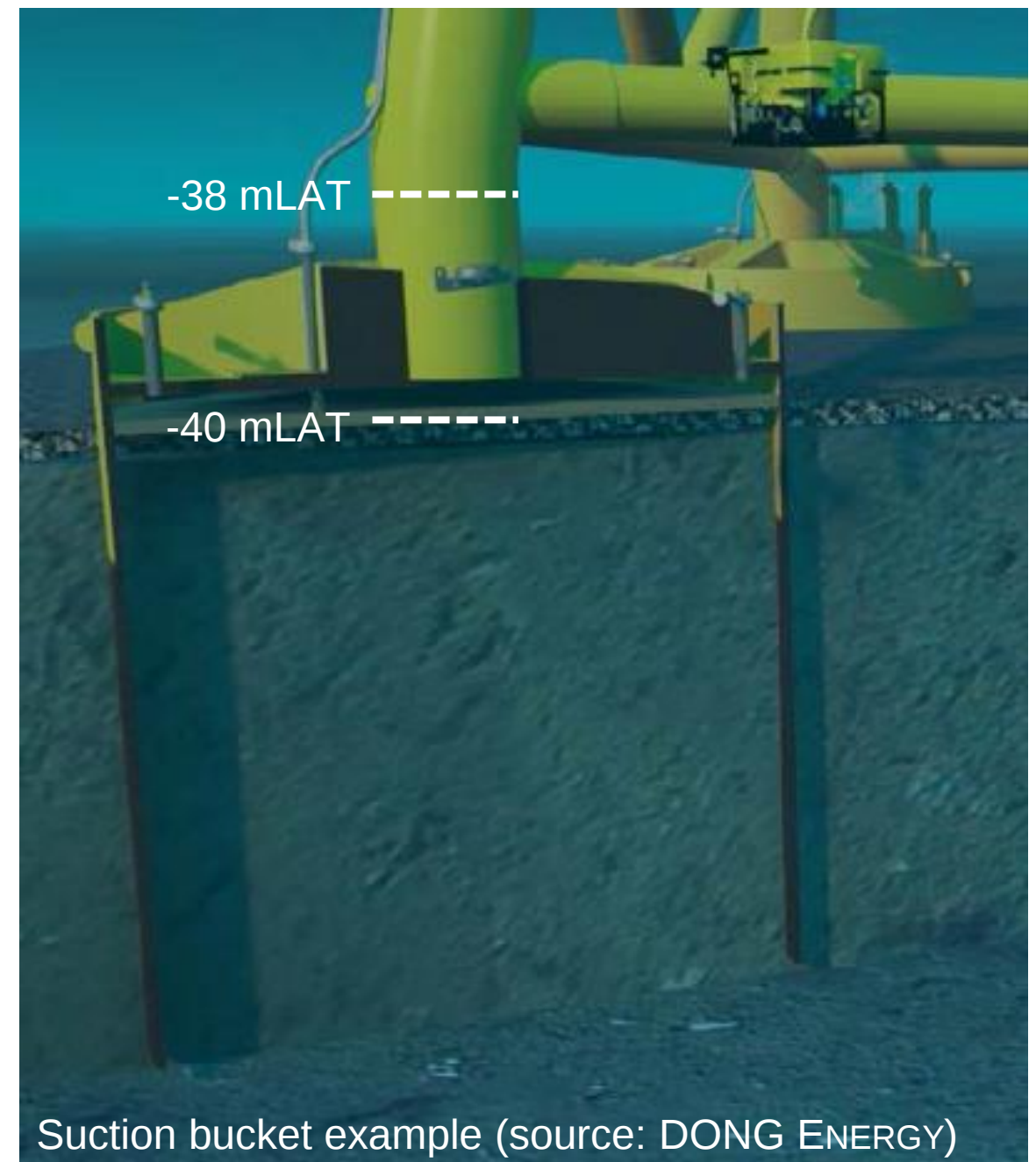


2 Jacket Design

2.2 Foundation Assumptions

Model configurations:

- I: Jacket bottom fixed (clamped at -38 mLAT)
- II: Jacket with pile foundation (K_{SSI} at -38 mLAT)
- III: Jacket with suction buckets (K_{SSI} at -38 mLAT)
- Different stiffness matrices K_{SSI} regarding ULS & FLS loads and pressure & tension loads
- Inertia effects are not considered



2 Jacket Design

2.2 Steel Verifications

- Steel verifications according to DNV·GL and Eurocode 3
- Tower bottom loads combined with wave loads
 - Multi-directional (0 deg, 22.5 deg, 45 deg, ..., 360 deg), equally aligned
- Ultimate limit state (50-year recurring events)
 - {Reduced wind + maximum wave} & {maximum wind + reduced wave}
 - Ultimate stress (normal, shear & equivalent stress) and column buckling

2 Jacket Design

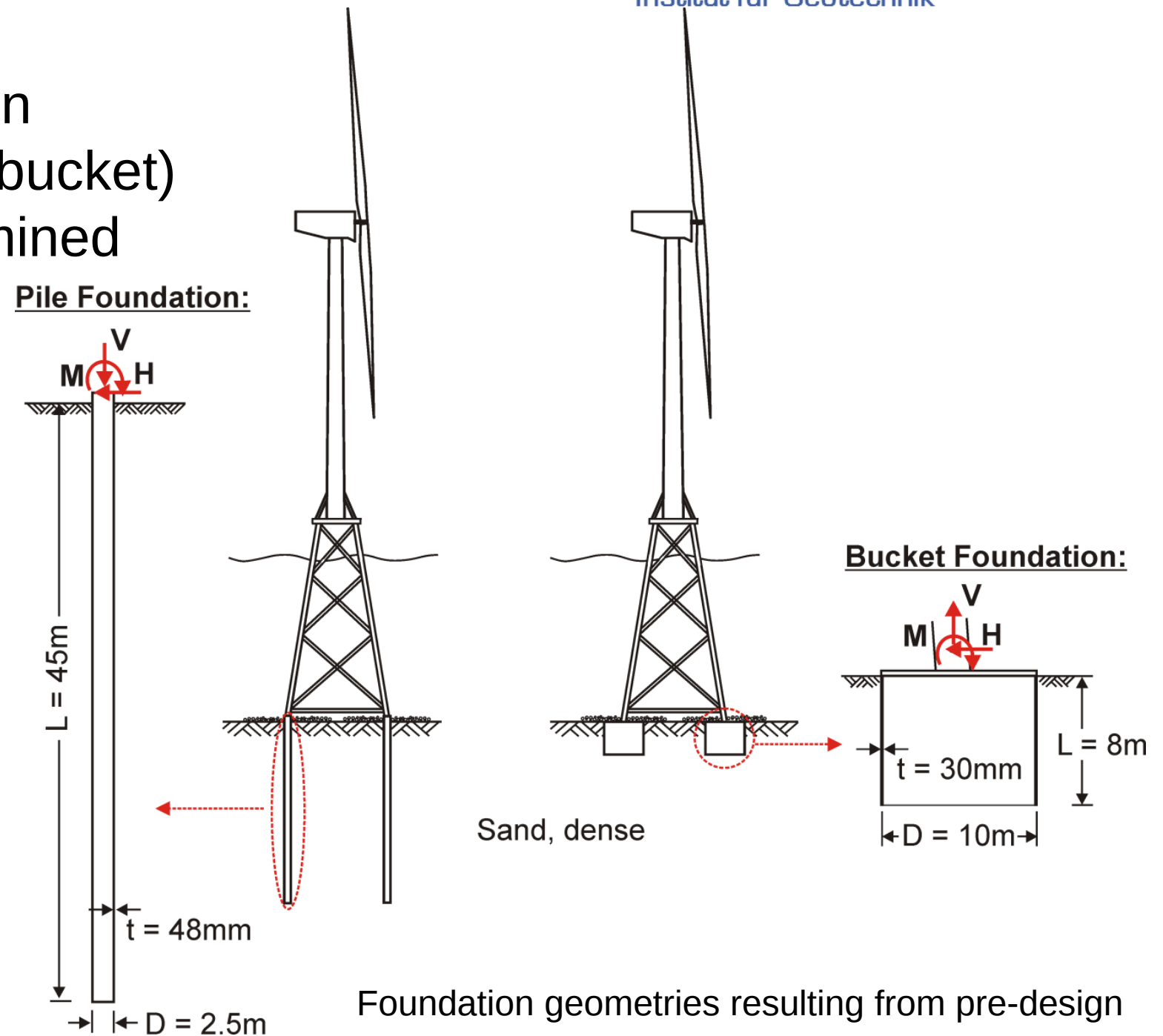
2.2 Steel Verifications

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 - Multi-directional (0 deg, 22.5 deg, 45 deg, ..., 360 deg), equally aligned
- Ultimate limit state (50-year recurring events)
 - {Reduced wind + maximum wave} & {maximum wind + reduced wave}
 - Ultimate stress (normal, shear & equivalent stress) and column buckling
- Fatigue limit state (related to 20 year lifetime)
 - Damage equivalent loads (DEL) at tower bottom
 - Fatigue waves according to scatter diagram distribution
 - Nominal stress concept (fatigue classes 71 MPa + 90 MPa)
- Modal analysis (eigenfrequencies)

3 Soil-Structure-Interaction

3.1 Foundation Geometry

- Pre-design of foundation elements (pile, suction bucket) based on before determined internal forces
- Homogenous soil (non-cohesive)
- Scour protection
- Restoring moments



3 Soil-Structure-Interaction

3.2 Numerical Simulation

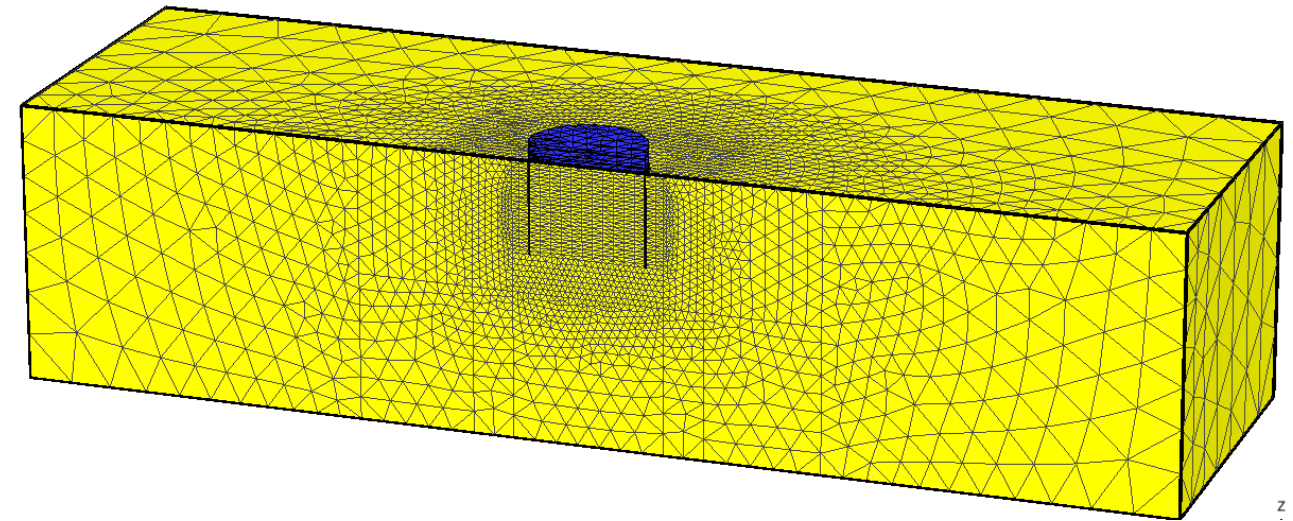
- Drained conditions
- Hardening Soil-small model (HS-small)
- Stress-dependent soil stiffness

$$E_{oed} = 50000 \frac{\text{kN}}{\text{m}^2} \cdot \left(\sigma'_m / 100 \frac{\text{kN}}{\text{m}^2} \right)^{0.55}$$

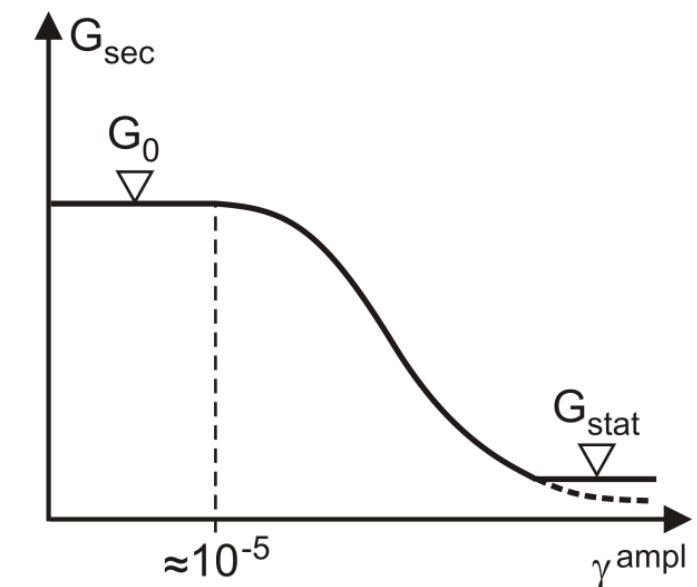
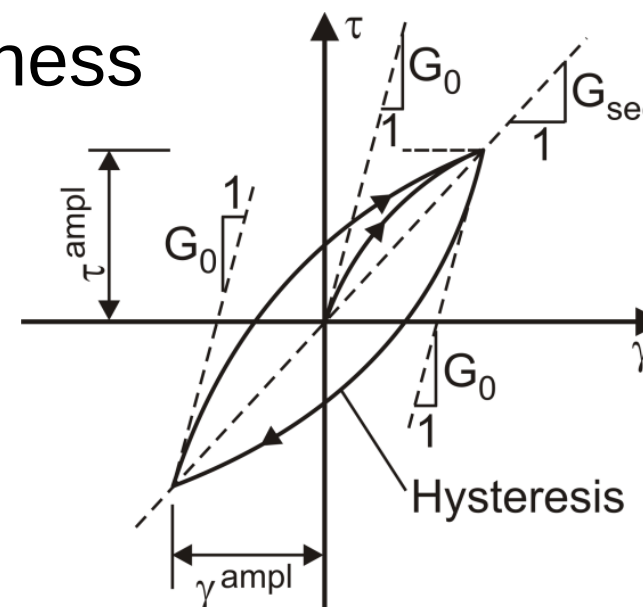
- Strain-dependent soil stiffness

$$G_0 = 9660 \text{ kN/m}^2 \cdot (\sigma'_m / 3)^{0.5}$$

$$G / G_0 = \left(1 + \frac{0.385 \cdot \gamma}{1 \cdot 10^{-4}} \right)^{-1}$$



Bucket foundation (PLAXIS3D)

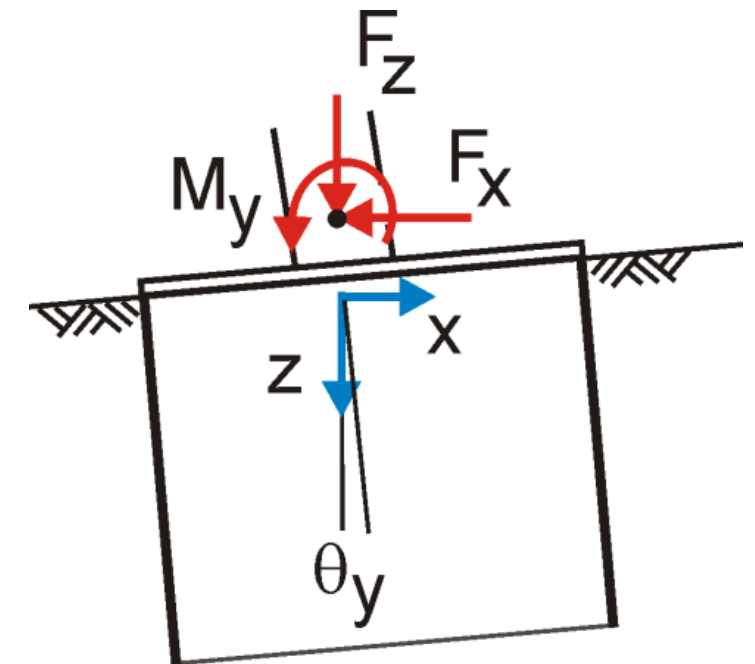


3 Soil-Structure-Interaction

3.3 Determination of stiffness matrix (i)

- Support node representing foundation elements (at -38 mLAT)
- 6 x 6 stiffness matrix (GUYAN reduction)
- Determination of relevant entries (co-directional consideration)

$$\begin{bmatrix} \Delta F_x \\ \Delta F_y \\ \Delta F_z \\ \Delta M_x \\ \Delta M_y \\ \Delta M_z \end{bmatrix} = \begin{bmatrix} K_{xx} & & & & & \\ & K_{yy} & & & & \\ & & K_{zz} & & & \\ & & & -K_{x\phi} & & \\ & & & & K_{\phi\phi} & \\ K_{\phi x} & & & & & K_{\alpha\alpha} \end{bmatrix} \cdot \begin{bmatrix} \Delta x \\ \Delta y \\ \Delta z \\ \Delta \Theta_x \\ \Delta \Theta_y \\ \Delta \Theta_z \end{bmatrix}$$

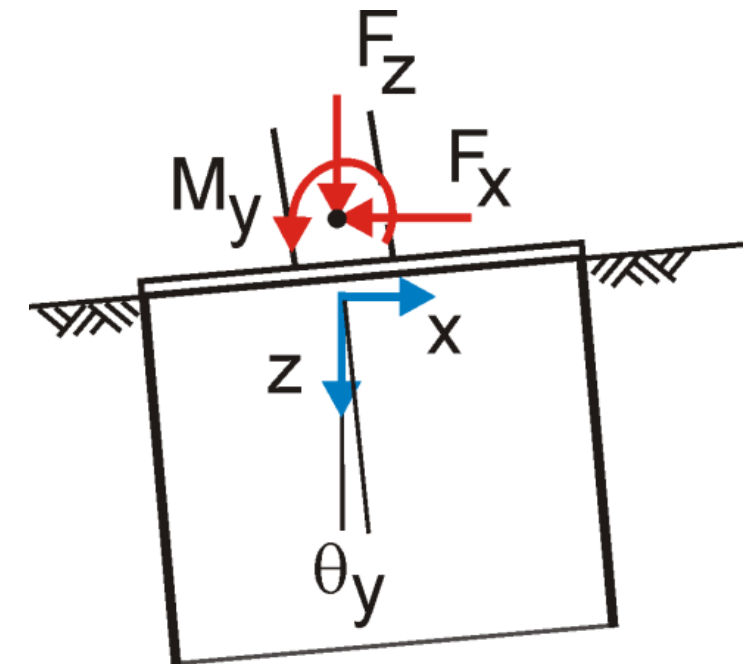


3 Soil-Structure-Interaction

3.3 Determination of stiffness matrix (i)

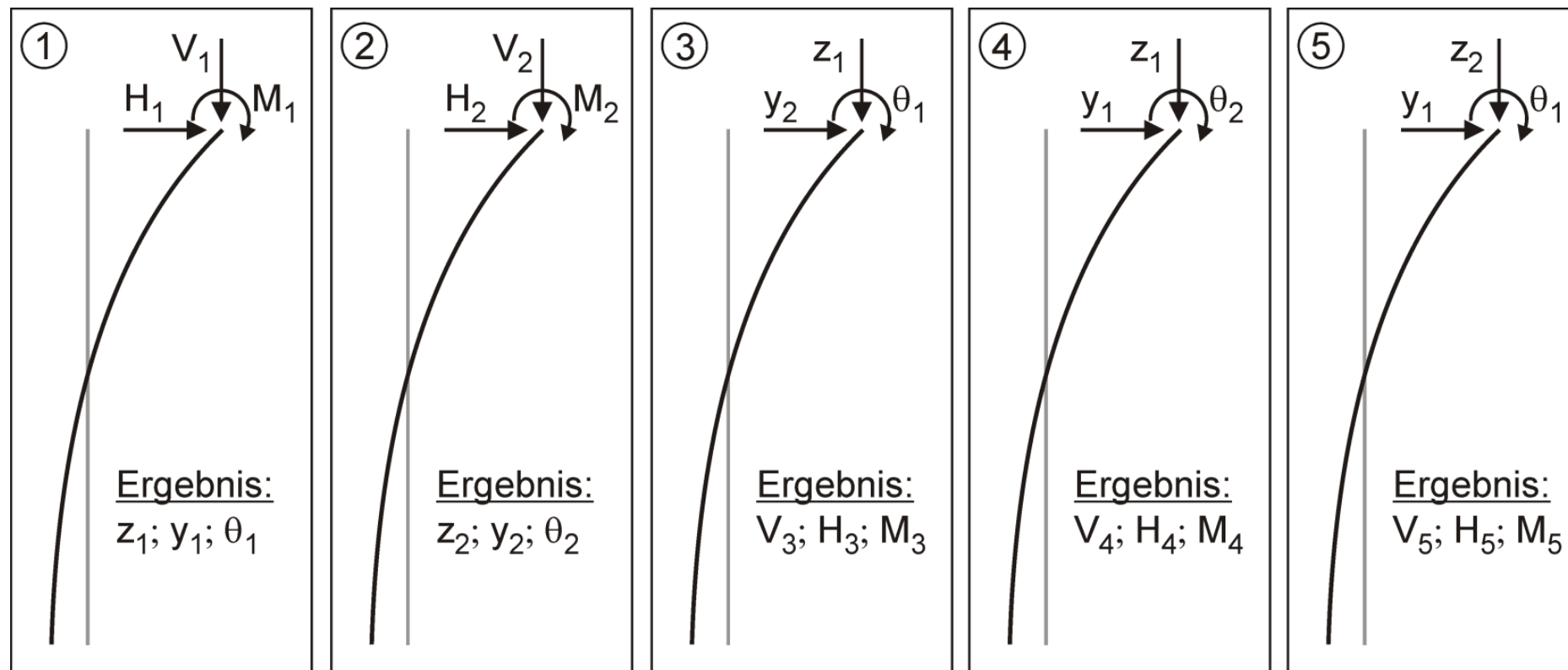
- Support node representing foundation elements (at -38 mLAT)
- 6 x 6 stiffness matrix (GUYAN reduction)
- Determination of relevant entries (co-directional consideration)
- Relevant coupling with vertical component

$$\begin{bmatrix} \Delta F_x \\ \Delta F_y \\ \Delta F_z \\ \Delta M_x \\ \Delta M_y \\ \Delta M_z \end{bmatrix} = \begin{bmatrix} K_{xx} & & K_{xz} & & K_{x\varphi} \\ & K_{yy} & & & \\ K_{zx} & K_{zy} & K_{zz} & K_{z\varphi} & \\ & -K_{\varphi x} & K_{\varphi z} & K_{\varphi\varphi} & \\ K_{\varphi x} & & K_{\varphi z} & & K_{\varphi\varphi} \\ & & & & K_{\alpha\alpha} \end{bmatrix} \cdot \begin{bmatrix} \Delta x \\ \Delta y \\ \Delta z \\ \Delta\Theta_x \\ \Delta\Theta_y \\ \Delta\Theta_z \end{bmatrix}$$



3 Soil-Structure-Interaction

3.3 Determination of stiffness matrix (ii)



Rechenoperationen:

$$K_{xx} = \frac{H_3 - H_1}{y_2 - y_1} \text{ [kN/m]}$$

$$K_{\varphi\varphi} = \frac{M_4 - M_1}{\theta_2 - \theta_1} \text{ [kNm/rad]}$$

$$K_{zz} = \frac{V_5 - V_1}{z_2 - z_1} \text{ [kN/m]}$$

$$K_{x\varphi} = \frac{H_4 - H_1}{\theta_2 - \theta_1} \text{ [kN/rad]}$$

$$K_{\varphi x} = \frac{M_3 - M_1}{y_2 - y_1} \text{ [kNm/m]}$$

$$K_{xz} = \frac{H_5 - H_1}{z_2 - z_1} \text{ [kN/m]}$$

$$K_{zx} = \frac{V_3 - V_1}{y_2 - y_1} \text{ [kN/m]}$$

$$K_{z\varphi} = \frac{V_4 - V_1}{\theta_2 - \theta_1} \text{ [kN/rad]}$$

$$K_{\varphi z} = \frac{M_5 - M_1}{z_2 - z_1} \text{ [kNm/m]}$$

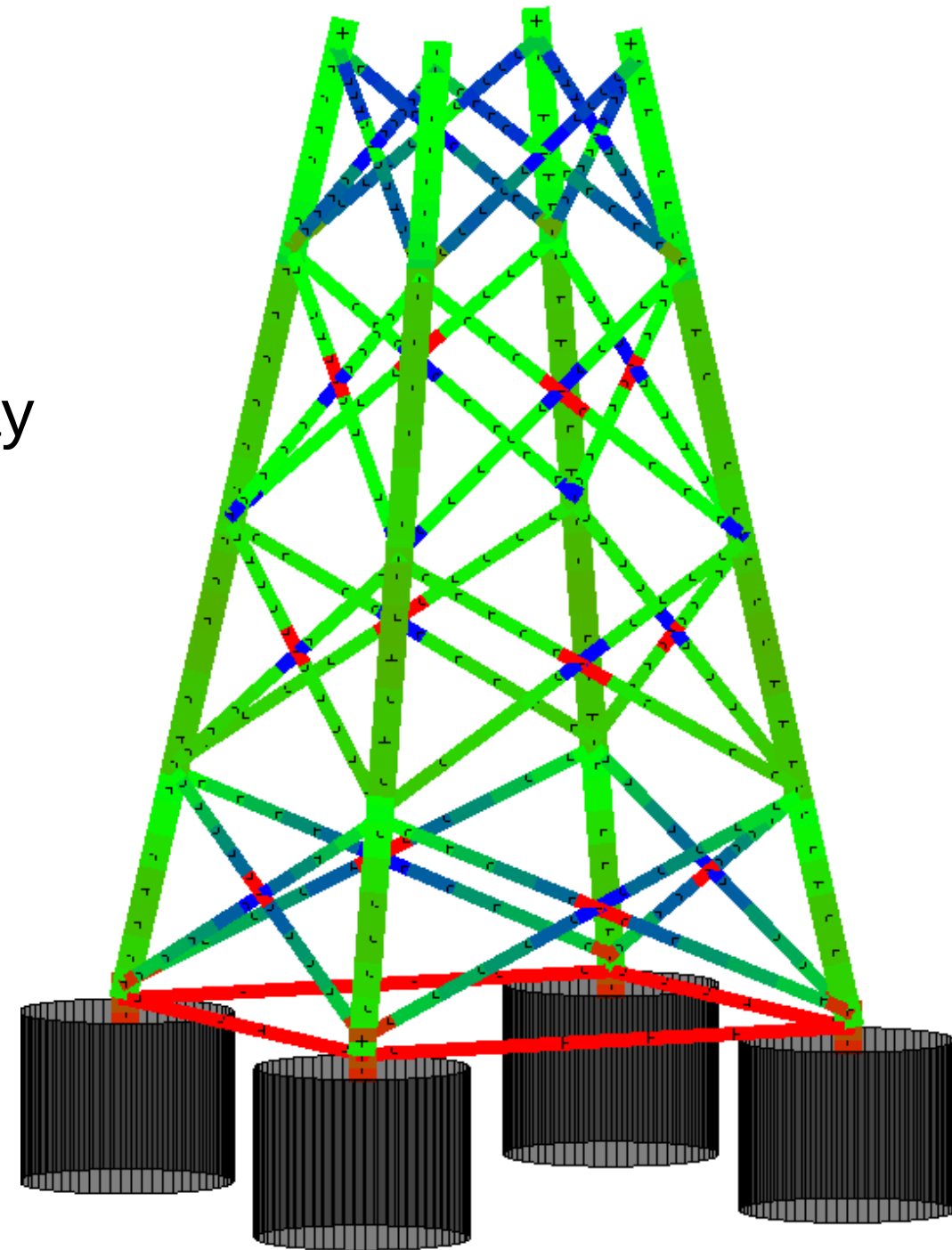
4 Comparison Study

4.1 Ultimate Stress and Buckling (i)

Bucket foundation vs. bottom fixed

- Higher utilized mudbrace
- Lower utilized diagonal braces of top bay

$$\begin{aligned}\rho_{\text{bucket}} / \rho_{\text{fixed}} &\leq 0.80 \\ \rho_{\text{bucket}} / \rho_{\text{fixed}} &= 1.00 \\ \rho_{\text{bucket}} / \rho_{\text{fixed}} &\geq 1.25\end{aligned}$$



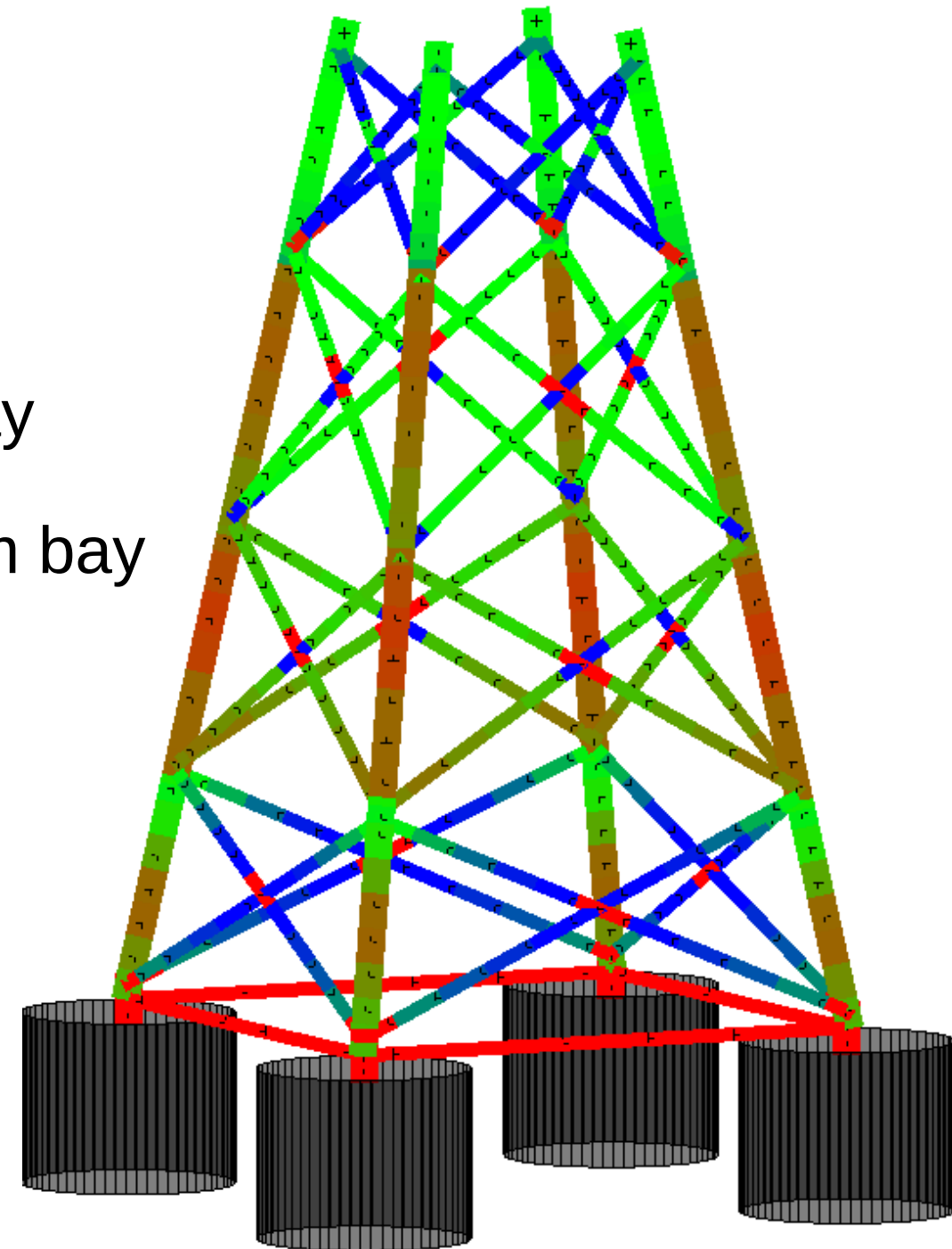
4 Comparison Study

4.1 Ultimate Stress and Buckling (i)

Bucket foundation vs. bottom fixed

- Higher utilized mudbrace
- Lower utilized diagonal braces of top bay
- Lower utilized diagonal braces of bottom bay
- Higher utilized jacket legs

$$\begin{aligned}\rho_{\text{bucket}} / \rho_{\text{fixed}} &\leq 0.90 \\ \rho_{\text{bucket}} / \rho_{\text{fixed}} &= 1.00 \\ \rho_{\text{bucket}} / \rho_{\text{fixed}} &\geq 1.10\end{aligned}$$



4 Comparison Study

4.1 Ultimate Stress and Buckling (ii)

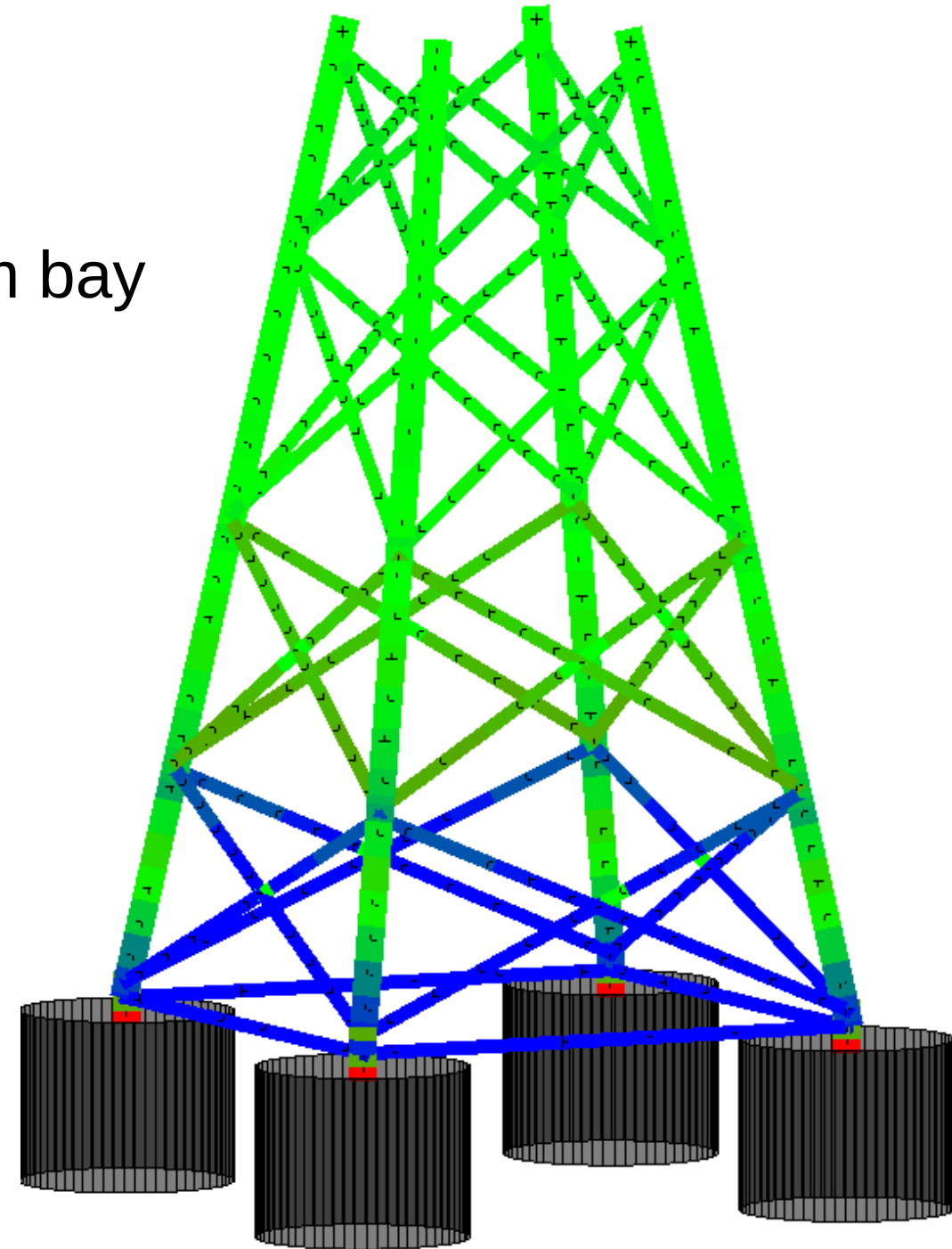
Bucket foundation vs. pile foundation

- Lower utilized diagonal braces of bottom bay
- Lower utilized mudbrace

$$\rho_{\text{bucket}} / \rho_{\text{pile}} \leq 0.80$$

$$\rho_{\text{bucket}} / \rho_{\text{pile}} = 1.00$$

$$\rho_{\text{bucket}} / \rho_{\text{pile}} \geq 1.25$$



4 Comparison Study

4.1 Ultimate Stress and Buckling (ii)

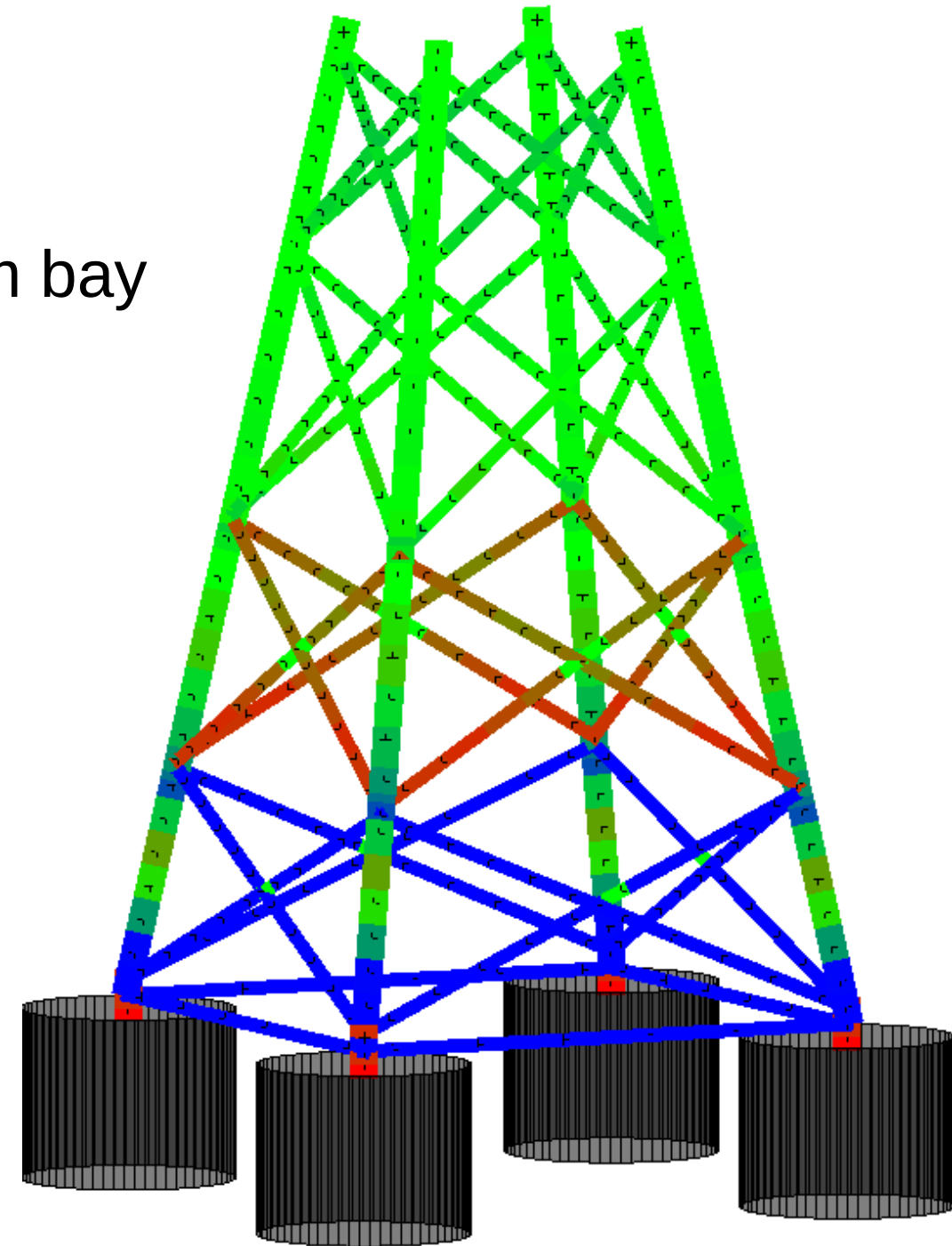
Bucket foundation vs. pile foundation

- Lower utilized diagonal braces of bottom bay
- Lower utilized mudbrace
- Lower utilized jacket legs in height of bottom bay
- Higher utilized diagonal braces of the second bottom bay
- Higher utilization at connection legs with buckets

$$\rho_{\text{bucket}} / \rho_{\text{pile}} \leq 0.90$$

$$\rho_{\text{bucket}} / \rho_{\text{pile}} = 1.00$$

$$\rho_{\text{bucket}} / \rho_{\text{pile}} \geq 1.10$$



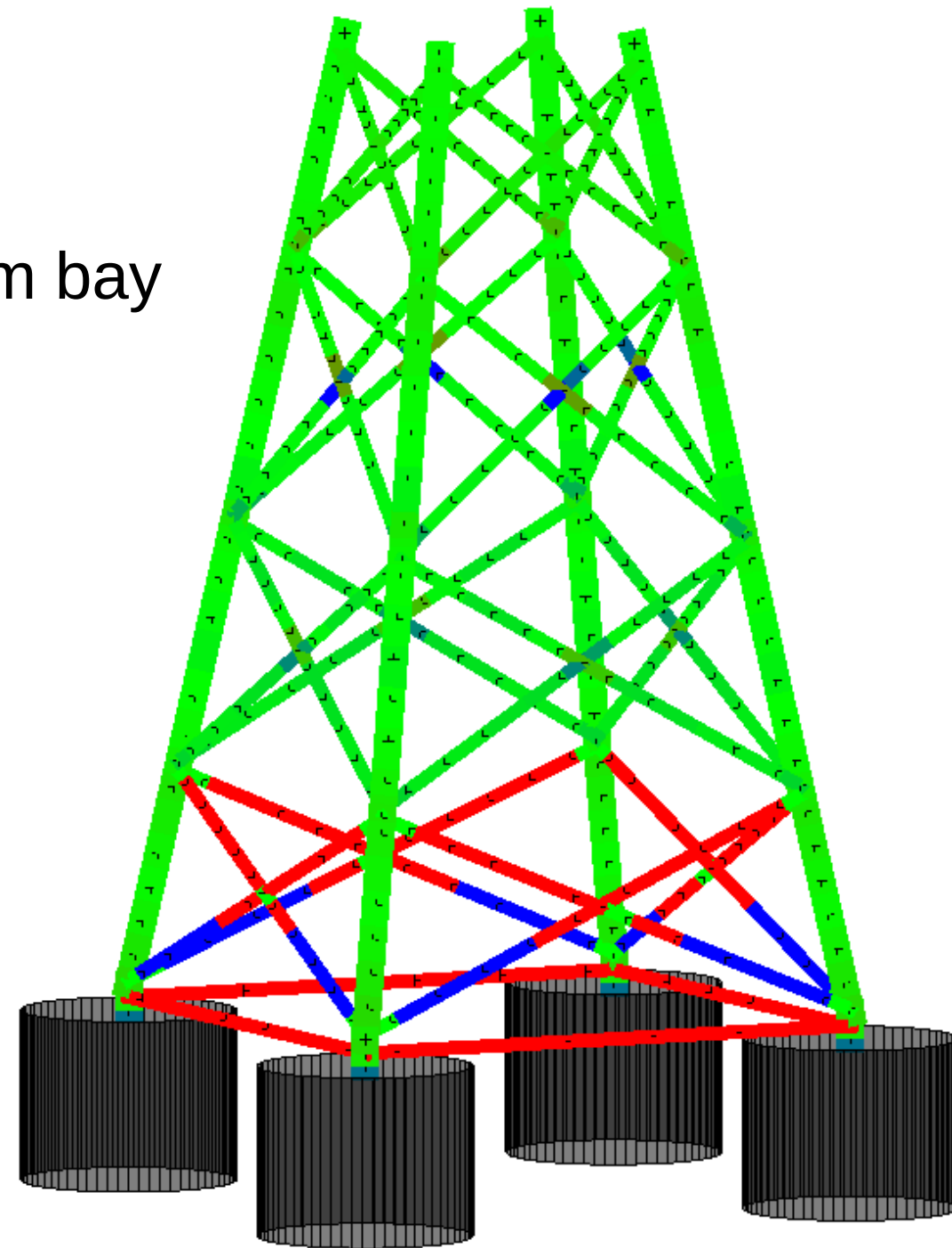
4 Comparison Study

4.2 Fatigue Stress (i)

Bucket foundation vs. bottom fixed

- Higher utilized diagonal braces of bottom bay
- Higher utilized mudbrace

$$\rho_{\text{bucket}} / \rho_{\text{fixed}} \leq 0.50$$
$$\rho_{\text{bucket}} / \rho_{\text{fixed}} = 1.00$$
$$\rho_{\text{bucket}} / \rho_{\text{fixed}} \geq 2.00$$



4 Comparison Study

4.2 Fatigue Stress (ii)

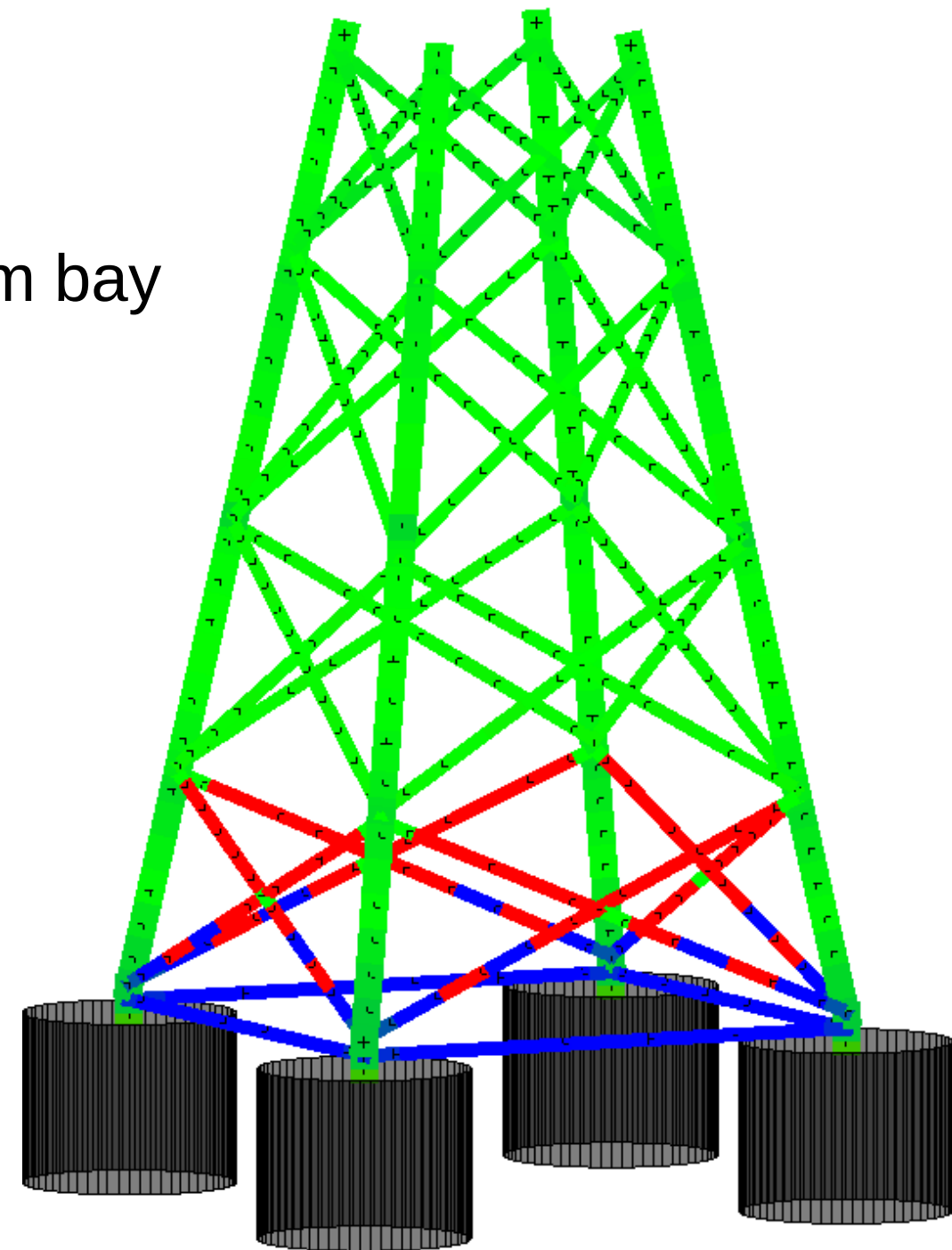
Bucket foundation vs. pile foundation

- Higher utilized diagonal braces of bottom bay
- Lower utilized mudbrace

$$\rho_{\text{bucket}} / \rho_{\text{pile}} \leq 0.50$$

$$\rho_{\text{bucket}} / \rho_{\text{pile}} = 1.00$$

$$\rho_{\text{bucket}} / \rho_{\text{pile}} \geq 2.00$$

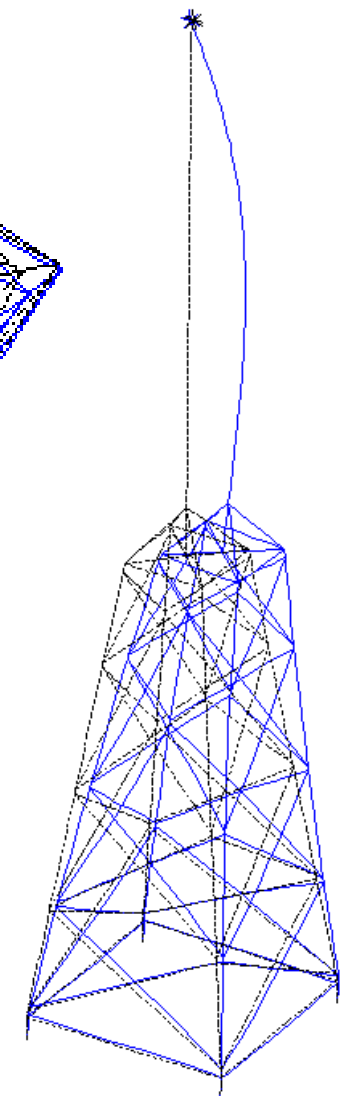
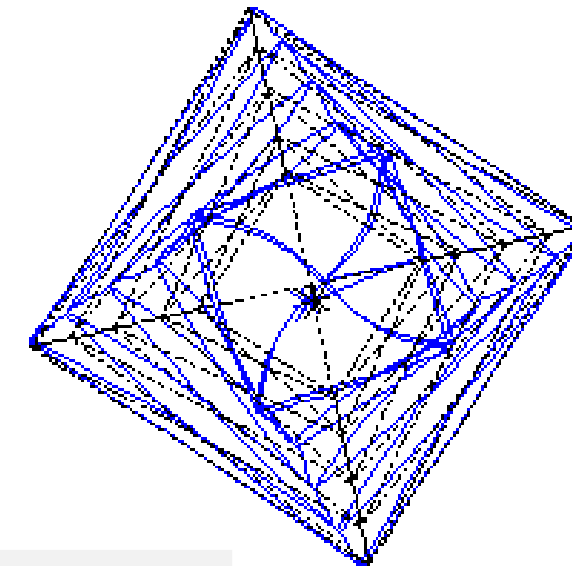
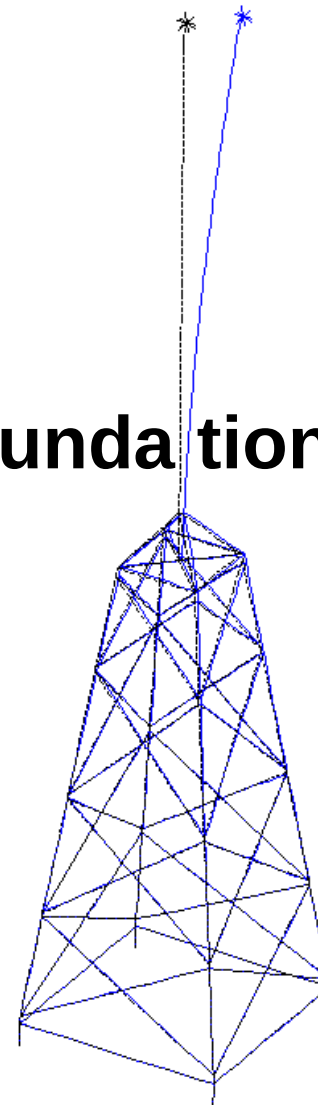


4 Comparison Study

4.3 Eigenfrequencies

Bucket foundation vs. pile foundation (vs. bottom fixed)

- First three eigenfrequencies are nearly identical
- Bucket foundation is slightly softer than pile foundation



Eigenfrequency/ eigenmode		Bucket	Pile Foundation		Fixed Foundation	
		EF (Hz)	EF (Hz)	Δ EF (%)	EF (Hz)	Δ EF (%)
1.	1.gl.bending EM (s-s)	0.3377	0.3379	0.1	0.3439	1.8
2.	1.gl.bending EM (f-a)	0.3386	0.3388	0.1	0.3450	1.9
3.	1.torsional EM	1.4101	1.4194	0.7	1.4222	0.9
4.	2.gl.bending EM (s-s)	1.9779	2.0666	4.5	2.2714	14.8
5.	2.gl.bending EM (f-a)	2.0151	2.1147	4.9	2.3439	16.3

5 Summary and Conclusions

- Potential weight saving in the lower jacket part for the ULS verification (mudbrace, diagonal braces and legs of the lower bay)
- Potential weight saving of the mudbrace for the FLS verification, however weight increase for diagonal braces of the lower bay, otherwise no significant variations
- Bucket foundation reacts slightly softer to first couple of eigenfrequencies than pile foundation

5 Summary and Conclusions

- Potential weight saving in the lower jacket part for the ULS verification (mudbrace, diagonal braces and legs of the first bay)
 - Potential weight saving of the mudbrace for the FLS verification, however weight increase for diagonal braces of the lower bay, otherwise no significant variations
 - Bucket foundation reacts slightly softer to first couple of eigenfrequencies than pile foundation
-
- *Results **only** apply to the **considered geometries** of jacket, bucket and pile as well as to the **environmental and turbine conditions!***
 - *The study has to be continued (with an integrated dynamic simulation) to obtain **general statements** concerning suction bucket foundations!*
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Thank you for your attention!
Vielen Dank für Ihre Aufmerksamkeit!