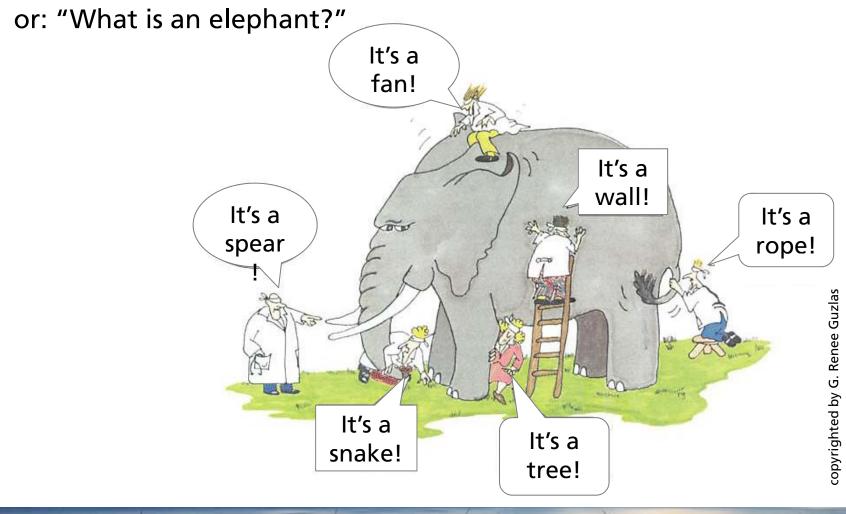








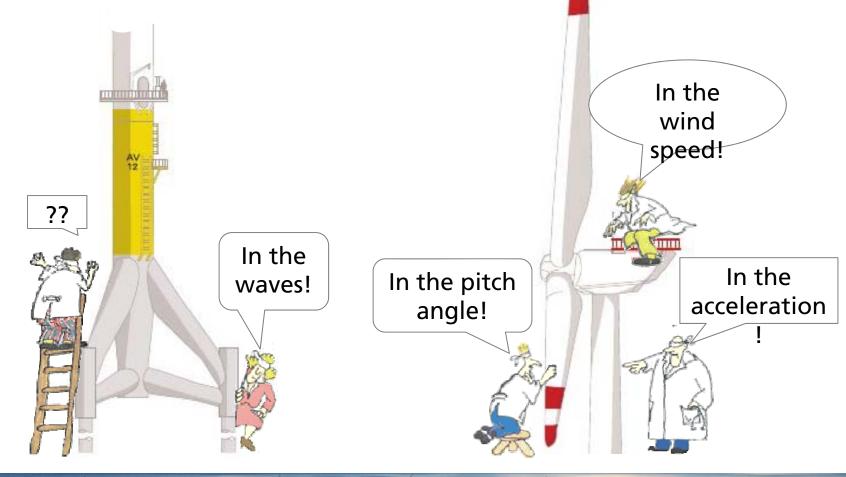
The story of the blind man and the elephant





The story of standard data and fatigue loads

or: "Where is information about fatigue loads?"





Outline

Methods to extract fatigue loading from standard data

Simulation results and onshore test

Offshore test case with one year of data

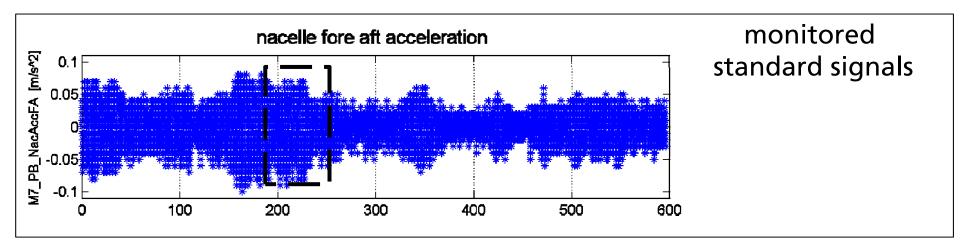


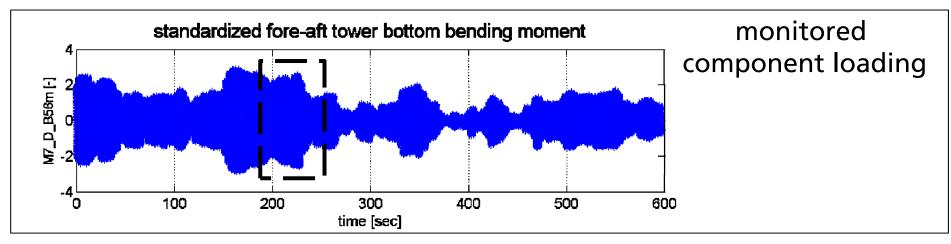
Conclusions and outlook



From standard data to fatigue load monitoring

AV07 | 2010 9th May | 11:30 am | idling



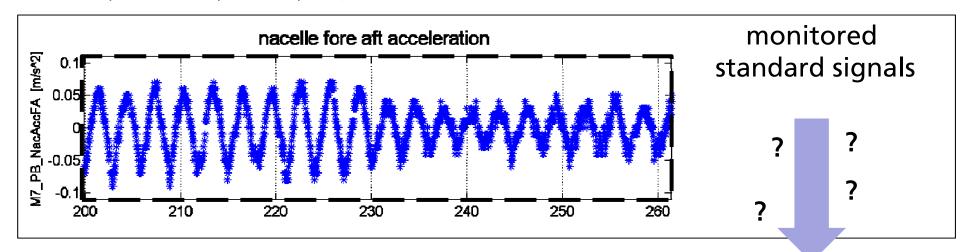


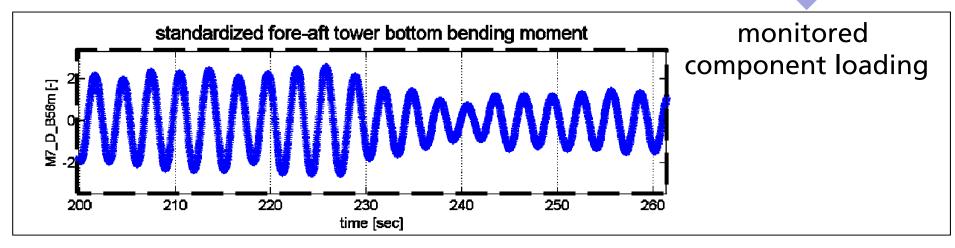




From standard data to fatigue load monitoring

AV07 | 2010 9th May | 11:30 am | idling

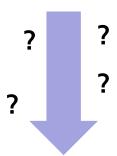






Three methods to estimate fatigue loading

monitored standard signals



estimated fatigue loading Regression Model

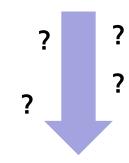




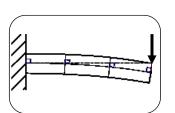
Three methods to estimate fatigue loading

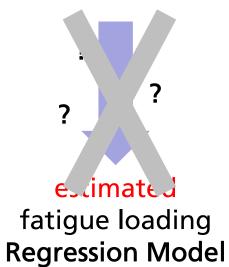
monitored standard signals

monitored standard signals



estimated fatigue loading Physical Model



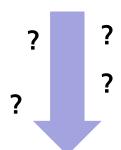




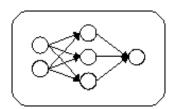


Three methods to estimate fatigue loading

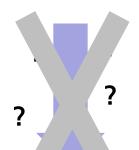
monitored standard signals



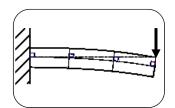
estimated fatigue loading Neural Network



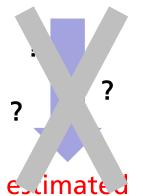
monitored standard signals



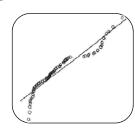
fatigue loading
Physical Model



monitored standard signals



fatigue loading Regression Model





Phase 1/2: creating a database

measurement campaign

statistical analysis

data verification

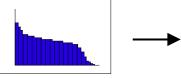
record standard data:

mean, variance, minima,

maxima...

10 min statistical parameters:

record overall loads:



multi-stage load cycle distribution equivalent load





Phase 2/2: train and validate the neural network

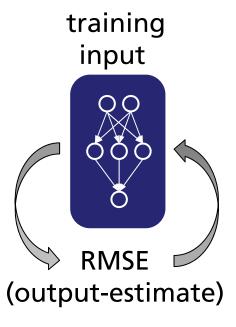
input/output subset of interest

iterative network optimization

validation of results



subset of input/output pairs



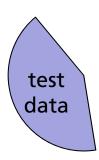
test input

load estimate



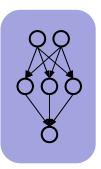
From simulation studies with FLEX 5 to ...

input subset of interest



tower top acceleration generator speed electrical power pitch angle

feed forward neural network

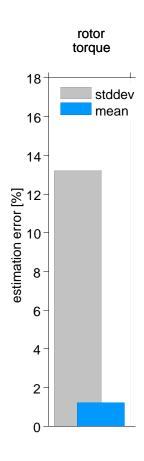


loads on main componets

rotor torque rotor thrust blade bending moments

...onshore test case with 150 h of data

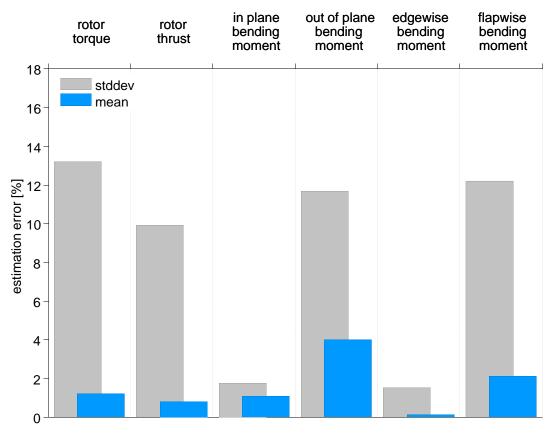




[Cosack 2009, m = 10]

...onshore test case with 150 h of data



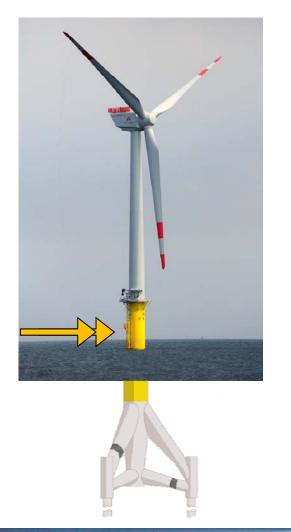


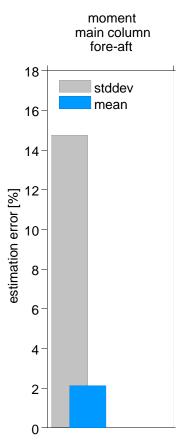
Error of single loads < 10%, accumulated loads < 4 % Standard deviation of estimation errors up to 13 %

[Cosack 2009, m = 10]



...offshore test case with 8200 h of data







Local load estimation 1/2 strain strain strain moment main column upper brace lower brace main column upper side fore-aft east leg upper side 18 stddev mean 16 14estimation error [%] 4-2nacelle direction



Local load estimation 2/2 strain strain strain moment main column main column upper brace lower brace fore-aft east leg upper side upper side 18stddev **m**ean 16 14estimation error [%] 4 2nacelle direction wave height



Within the scope of the OWEA project...

- ... a **load monitoring method** based on statistical parameters of standard wind turbine signals has been **developed**.
- ... a general layout of a load estimation system has been defined.
- ... for onshore and offshore test cases the **feasibility was proven**.
- ... an acceptable accuracy of <4% has been achieved.
- ... even local loads on the support structure were well estimated.
- ... sea state measurements were shown to enhance the accuracy.

Outlook

- Enhance accuracy of cumulated fatigue load estimation
- Define a minimal robust set of standard signals that covers all operational and inflow conditions
- Develop methods that reduce the required duration of the initial measurement campaign

